



Their Precision Steel is a domestic cold rolled manufacturer for high quality and specialty strip steel applications. We employ 250+ employees to convert raw material bought as hot-rolled strip steel coils to precision cold-rolled strip product for many different end use manufacturing industries.

Theis purchases hot rolled strip coils in the annealed, pickled and oiled condition from steel suppliers. The table below shows ten product designations that Theis is seeking exclusion to purchase.

Item	Theis Grade	Product Designations	HTS Number
1	RM 37	AISI 1086 Modified (DIN 80W1 / 1525)	7211 19 6000
2**	RM 54	AISI 1095 Modified (DIN C100W / 1654)	7211 19 6000
3	RM 55	AISI 1095 Modified (100MnCrW4)	7211 19 6000
4	RM 61	AISI 6135 Modified	7226 91 7000
5	RM 72	AISI 6150 Modified	7226 91 7000
6	RM 73	AISI 9262 Modified (DIN 67SiCr5 /7103)	7226 91 8000
7	RM 78	DIN 2390 Modified (3% Cr)	7226 91 2560
8	RM 80	DIN 2390 Modified (3% Cr – 2% Mo)	7226 91 2560
9	RM 81	ASTM D6A	7226 91 1560
10	RM 86	ASTM D6A Modified	7226 91 1560

\*\*Note: We are only requesting exclusion in item 2 – RM54 – AISI 1095 modified for 250,000 lbs per month. The balance of our needs can be satisfied by the US mills because the banding problem is not much a prevalent issue.

[illegible]

(b) Product Description Based on Physical Characteristics

[illegible][illegible]

(c) Basis for Requesting Exclusion

[illegible]

(d) Names and Location of Producers

- (e) & (f) We would have no way of determining the total US consumption, nor do we know the total US production of each product.

## Executive Summary

Sincerely,

mh

**Fig. 1**

These photomicrographs apply to

C1086

C1095

100 MN CR W4

Theis grades RM37, RM54, RM55

**Fig. 2**

These photomicrographs apply to  
AISI 6135  
Theis grade RM61

**Fig. 3**

These photomicrographs apply to  
AISI 6150M & 9262  
Theis grades RM72, RM73

**Fig. 4**

These photomicrographs apply to  
D6A, D6A 3% Chrome, D6A 3% Chrome – 2% Moly, D6A Modified  
Theis grades RM78, RM80, RM81, RM86

**Fig. 5**

These photomicrographs apply to

C1086

C1095

100 MN CR W4

Theis grades RM37, RM54, RM55



**Fig. 6**

These photomicrographs apply to  
AISI 6135  
Theis grade RM61

**Fig. 7**

These photomicrographs apply to  
AISI 6150M & 9262  
Theis grades RM72, RM73

**Fig. 8**

These photomicrographs apply to  
D6A, D6A 3% Chrome, D6A 3% Chrome – 2% Moly, D6A Modified  
These grades RM78, RM80, RM81, RM86

**Fig. 9**

**Fig. 10**